



# AIM Copalux Soldering Flux

## HEAT ACTIVATED SOLDER FLUX PASTE

Self-cleaning flux for capillary joints  
For use with copper, brass and mild steel pipe-work

UK WRAS Approved

For hot and cold water use

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Water dispersible, medium active, zinc chloride free, bromide based self-cleaning flux. Non-acidic (pH neutral) at room temperature. For all plumbing applications, including gas pipe-work. Suitable for use with lead containing and lead-free solder.

**TIP:** Heat activated flux will not bind up pipe-work during joint assembly. This allows the system to be constructed before returning to solder joints, thus saving time.

### INSTRUCTIONS

1. Wipe the joint area clean, paying particular attention to the removal of any scale and/or oxide.
2. Using a brush, apply flux paste sparingly around the end of the male pipe.
3. Revolve pipe during joint assembly to evenly distribute the flux paste within the female coupling.
4. Heat and apply solder. Avoid inhaling fumes.
5. When set, wipe exterior clean with a damp cloth.

### CENTRAL HEATING SYSTEMS

In accordance with BS7593:2006, pre-commission cleanse after construction and then protect with an inhibitor.

### HOT & POTABLE WATER

Sterilize in accordance with L8 after construction.

**WARNING: After contact with skin, wash with plenty of water.**

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350g size

